

TYPE OF CAP:

CAP Type 24x15 (win drop stop)

GENERAL SPECIFICATIONS

PACKAGING

Quantity for carton	7500 pieces
Dimension carton	59x39x33 cm
Type carton	Triple corrugated card-board
Internal protection	Cartene microforato bag

PACKAGING DETAILS

Pallet	100x120 cm
N° boxes/pallet	30
Wrapper	Extensible film
Type of cap	Code on label

PRINTING SPECIFICATIONS

	APPLICATION	DIMENSIONS
Top lithography print	Yes	STD
Side lithography print	Yes	STD
Side offset print	Yes	
Top relief	Yes	

USED MATERIALS

ALUMINIUM

Alloy	8011	Sp.All. 0.22 mm
State	H14	
Specific weight Kg / dm ³	2.7	
Crack point RmN /mm ²	150 / 190	
Yield point Rp02	120 / 160	

LINERS

Liner	LD-PE
Drop stop	LD-PE

VARNISH-INK

Internal varnish	EPOXY PHENOLIC LAQUER
External varnish	vinyl/acrylic varnish
gold color	polyester enamel/vinyl varnish
Ink	Polyester

APPLICATION DETAILS

Carico Assiale - Axial Pressure		80 - 110 [kg]
Profilo Premicapsula / Pressure Block		Flat / 5° / 7° / 11°
Raggio Rulli Filettatori / Thread Roller Radius		Min. 0,6 [mm] - Max. 0,75 [mm]
Raggio Rulli Bordatori / Tuck-Under Roller Radius		Min. 0,6 [mm] - Max. 0,75 [mm]
Pressione Rulli Filettatori / Thread Roller Pressure		Min. 6 [kg] - Max. 10 [kg]
Pressione Rulli Bordatori / Tuck-Under Roller Pressure		Min. 6 [kg] - Max. 10 [kg]
Sforzi di apertura / Open Torque		6-25 [lbs inc]
CARD N°	DATE: 22/04/2020	APPROVAL: Marco Scaglioni (Tecnomax-Due Srl)
REVISION N°	DATE:	APPROVAL:
General tollerance ±0.20 mm		

